Work Order ID	59489
Friday, June 04, 2010	2:49:40 PM



Page 1

=======================================	, 2010 2.75.4											
Item ID: Revision ID:	D4008-041			Accept					Setup	Start		
Item Name:	Fuel Filler Spl	lash Guard Assemb	oly							Stop		
Start Date: Required Date Reference:	6/4/2010 : 6/10/2010	Start Qty: 1.0 Req'd Qty: 1.0			Cust Item I Customer:	D:					118811181	(#13 11 6 56 8 1 1881
Approvals:	Process Pla	n:	Date:/660	7 Tooling:		ate:]	Run	Start Stop		
	QC:		Date:	SPC (Y/N):	D:	ate:				Stop		
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty	•	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr					·			<u>'</u>		- timp
D4008	A	•										
				0.00				50 u	··	- (1)		
Waterjet		Memo		0.00				hz ic	7- <i>0</i> -	70		
FLOW CNC Water	,	1-Cut a Dwg R Prog R	as per Dwg (D4008-1) ev:								(D
		2-Debu	urr if necessary									
110		QC2- Inspect parts	off machine FAI/FAIB	0.00								
QC Ouglity Control	2	Memo		0.00				PB	10-6	<u>- ال</u>) <u>. </u>	

W/O:			W	ORK ORDER CHANG	ES							
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			·			*						
Part No	•	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A :	Date: _	<u> </u>			
	R	esolution:	Dispositio	on:	_ QA: N/C C	A: N/C Closed: Date:						
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NC	R)						
	STEP	Description of NC	Initial	Corrective Action Section		Verific	ation	Approval	Approval			
		Section A	Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector			
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Work Order ID 59489

Friday, June 04, 2010 2:49:40 PM



Page 2

Item ID:

D4008-041

Accept

Setup Start

Stop



Revision ID:

Item Name:

Required Date: 6/10/2010

Fuel Filler Splash Guard Assembly

Start Date:

6/4/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

_____ Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ **Work Center ID**

120

Operation Description

QC8- Inspect parts - second check

Memo

Set Up/ **Run Hours**

Erolocles

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number Stamp

Insp.

Quality Control

Bend as per dwg

Memo

Memo

Bend D4004-1 as per Dwg

0.00

0.00

So 10/06/10

140

130

Brake NC

Brake NC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

	•									
W/O:			WC	ORK ORDER CHA	ANGES		<u></u>	<u>.</u>		
Part No:	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							,			
		•								
Part No		PAR #:								
	Res	solution:							Date: _	
NCR:		,	WORK ORD	ER NON-CONFO	RMANCE	(NCR) .			
DATE	STEP	Description of NC		Corrective Action	Section B	0: 0	Verific	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Descript Chief Eng	uon	Sign & Date	Secti	on C	Chief Eng	QC Inspector
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Work Order ID 59489

Friday, June 04, 2010 2:49:40 PM

Required Date: 6/10/2010



Page 3

Item ID:

D4008-041

Accept

Setup Start

Stop

Revision ID:

Item Name:

Fuel Filler Splash Guard Assembly

Start Date:

6/4/2010

Start Oty: 1.00

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

Ap	provals:
1-1-	DI O 1 4151

Process Plan:

Date: _____

Date: Tooling:

SPC (Y/N):

Date: Date:

Start Run

Stop



Sequence ID/

Work Center ID

150

HandFinish Hand Finishing **Operation** Description

Chemical Conversion Coat per QSI005 4.1

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Reject Qty

Insp. Number Stamp

160



Powdercoat Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

M112588

0.00 => M 10/06/11

Memo

Memo

0.00

REMOVE PIN PRIOR TO POWDERCOATING

Start Time: 7:15Am Oven Temperature: 3200/ Finish Time: 7:45a.

170

Quality Control

QC3- Inspect Part Finish

Memo

0.00

1 pl 10-6-11

0.00

	•												
W/O:			WO	RK ORDER CHANG	GES								
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Qty Approval Chief Eng / Prod Mgr				
						;							
Part No	•	PAR #:	Fault Categ	ory:	NCR:	Yes I	No DQA: Date:						
	Re	solution:	Disposition	•	QA: N	I/C Clo	sed:		Date: _				
NCR:			WORK ORDE	R NON-CONFORM	IANCE (NCR)						
DATE	STEP	Description of NC			ction B	Cian e Verificat		ation	Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng		Date	Section C	on C	Chief Eng	QC Inspector			
		•											
					-								

Work Order ID 59489

Friday, June 04, 2010 2:49:40 PM



Page 4

Item ID:

D4008-041

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Fuel Filler Splash Guard Assembly

6/4/2010 Start Otv: 1.00

Required Date: 6/10/2010

Req'd Qty: 1.00



Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan: Date: Tooling:

Operation

Description

Date:

Run Start

Reject



QC: Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Tool # Plan

Code

Stop



Sequence ID/ **Work Center ID**

180

Small Fab

Small Fab

Memo

0.00

0.00

Qty Otv

Reject Insp. Number Stamp

190

QC

QC5- Inspect part completeness to step on W/O

Assemble as per dwg

Accept

Memo

Quality Control

200

Packaging Packaging

Memo

Identify as per dwg & Stock Location:

0.00

0.00

		•••							*				
W/O:			WO	RK ORDER CHANGE	ES								
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
									,				
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes No DQA: Date:								
	Reso	olution:	Disposition	n:	QA: N/C Cle	osed:		Date: _					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)							
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval				
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector				
		•											
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Work Order ID 59489

Friday, June 04, 2010 2:49:40 PM



Page 5

Item ID:

D4008-041

Accept



Setup Start



Revision ID:

Item Name:

Fuel Filler Splash Guard Assembly

Start Date:

6/4/2010

Start Oty: 1.00

Req'd Qty: 1.00

Cust Item ID: Customer:

Reference:

Required Date: 6/10/2010

An	prova	ale.
ΔD	มเบร	ais.

Process Plan: ____

Date:

Tooling:

Date:

Start

Run

Stop



QC:

Date:_____

SPC (Y/N):

Date:

Stop



Sequence ID/

Work Center ID

210

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours**

Tool ID Tool # Plan

Accept Qty Code

Reject Reject Qty Number

Insp. Stamp

QC

Memo

0.00

0.00

10-12-15

Quality Control

W/O:			WC	RK ORDER CHANGI	ES				
Part No:	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
		esolution:							
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sect	ion C	Chief Eng	QC Inspector
; 									

Picklist Print

Friday, June 04, 2010 2:49:44 PM

Work Order ID: 59489

D4008-041

Parent Item Name: Fuel Filler Splash Guard Assembly

Comments:

Parent Item:

IPP rev A 10.01.27 New issue Prelim EC verified by:DD 10.05.03 as per ECN10-562 DD verified by:EC

IPP Rev:B

Start Date: 6/4/2010

Required Date: 6/10/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

	10.05.03 as per EC	N 10-362 DD Vei	rinea by	y:EC 									
Component Item ID/ Item Name M6061T6S.032	Replacement Item ID	Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 100	Unit of Measure sf	Qty on Hand 69.7000	Qty per Kit 0.2735	Otv 0.287895	Qty Issued (BLO-6	Issued	tatus
				<u>Location</u>	<u>1</u>	Loc	Oty	Loc Code				~	
				MAT21			69.7					(1)	
					110063		3		- -		-		
					112763	•	52.7			12163	-		
					16954		8		_		_		
					18375		6				_	,	
D4008-5 Hall IIII IIII IIII IIII IIII IIIII II Fuel Filler Splash Guard Hir		Manufactured	No		•	180	Each	1.0000	1 	E/2	10/10	2/15	-
				Location	<u>1</u>	Loc	Qty	Loc Code		12/	1/29		7
				ENG			1			1269	6×/		7
					55873		1				•		
04008-9 		Manufactured	No			180	Each	27.0000	1 E	510	/11/0.	2	
				Location	1	Loc	<u>Oty</u>	Loc Code					
				ENG			27		•				
					55193		27			1	-		
04008-7 		Manufactured	No			180	Each	5.0000		3510	/11/02	2	
				Location	1	Loc	<u>Oty</u>	Loc Code			359	966 2	(1)

ENG

55874

W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Yes	No DG	A:	Date:	
	R	esolution:	Disposit	ion:	_ QA: N/C C	losed:		Date:	
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NC	R)			· · · · · · · · · · · · · · · · · · ·
DATE	STEP	Description of NC		Corrective Action Section		Verif	ication	Approval	Approval
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sec	tion C	Chief Eng	QC Inspector
L									

Friday, June 04, 2010 2:49:44 PM

Work Order ID: 59489

Parent Item:

D4008-041

Parent Item Name: Fuel Filler Splash Guard Assembly

Comments

WASHER

IPP rev A 10.01.27 New issue Prelim EC verified by:DD



IDD Day D

Start Date: 6/4/2010

Required Date: 6/10/2010

Start Oty: 1.00

Paguired Oty 1 00

Comments:	10.05.03 as per EC				DD IPP F	Rev:B		S	tart Qty: 1.00)	Require	d Qty: 1.0	0
	Replacement Item ID	Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 180	Unit of Measure Each	Qty on Hand 8,543.000	Qty per Kit	Total Otv 5	Qty Issued	Date Issued	Status
Rivet,Universal Head				Location		<u>Loc</u>	Oty	Loc Code			,	/	
				ST319			8543		<i>V_</i>		_		
					1065 16941		1435		. -		_		
MS21042L08		Purchased	No		10941	180	7108 Each	326.0000	· , -				
MINIMAN IN	B 11811	ruicilased	140			100	Each	320.0000		ZS,	0/11/	02	
Title				Location		Loc	<u>Oty</u>	Loc Code			M/11	5016	(22)
				ST300			326						
					114330		326		_				
MS35206-S245		Purchased	No			180	Each	100.0000	2	2	10/11	102	
				Location		Loc	<u>Oty</u>	Loc Code		//	,		
				ST294			100				_		
					113898		100		_	2			
NAS1149DN832J	1 1811/2 1811 11 181 1818 111/8 111/8	Purchased	No			180	Each	434.0000	6 	6/	()	//_	

Loc Qty

434

434

Loc Code

Location

114740

ST298

W/O:			WO	RK ORDER CHANG	GES				
DATE	STEP	PRO	OCEDURE CHAN		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCR: Ye	s No DO	QA:	Date: _	
Resolution:			Disposition: Q			QA: N/C Closed: Date:			
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NO	R)	 "		
DATE	STEP	Description of NC	Initial	Corrective Action Section Initial Action Description			ication	Approval	Approval
		Section A	Chief Eng	Chief Eng	Da		ction C	Chief Eng	QC Inspector
						·			
								:	

Picklist Print

Page 3 Fridav. June 04. 2010 2:49:44 PM

IPP Rev:B

Work Order ID: 59489

Parent Item:

D4008-041

Parent Item Name: Fuel Filler Splash Guard Assembly

Comments:

IPP rev A 10.01.27 New issue Prelim EC verified by:DD

10.05.03 as per ECN10-562 DD verified by:EC

Start Date: 6/4/2010

Required Date: 6/10/2010

Start Otv: 1.00

Required Oty: 1.00

Component Item ID/ Item Name

D3941

Replacement Mfg/ Item ID Purch

Bin Primary Item Location Manufactured No

Last Location Route Sea ID 180

Unit of Oty on Measure Hand 65.0000

Loc Code

Qty per Kit 0.21

Otv

Total

Date Status Issued

Issued 0.221053

Qty

Rubber Cushion

Location

ST408

48512

Loc Qty

65 65

cut 1.25" long

W/O:			WC	RK ORDER CHANG	ES		7			
DATE	STEP	PRO	PROCEDURE CHANGE			у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				w.		پر ا				
Part No	:	PAR #:	Fault Cate	Jory:	_ NCR: \	es N	lo DQ	A :	Date:	L
	R	esolution:	Disposition	n:	_ QA: N/	C Clo	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (N	(CR)				***************************************
DATE	STEP	Description of NC		Corrective Action Section			Verific	cation	Approval	Approval
	0121	Section A	Initial Chief Eng	Action Description Chief Eng		gn & Date		on C	Chief Eng	QC Inspector

DART AEROSPACE LTD	Work Order:	.59489
Description: Fuel F: WER SplasH Guar & ACSEARY	Part Number:	D4008-1
Inspection Dwg: D4008~1 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actuai Dimension	Accept	Reject	Method of Inspection	Comments
Ø .173	1,005-001	וור	,			
	4.004 - 001	. 100	γ			
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. 482	4 -010	, 982	a			
1.52	14 030	1.518	2			
5.71	4- 030	5.701	8			
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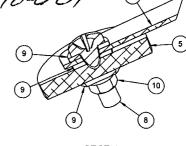
Measured by:	.0	Audited by:		Prototype Approval:	N/A
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Date:	10-1-16	Date:	de la	Date:	IN/A
Date.	10-6-10		00010		

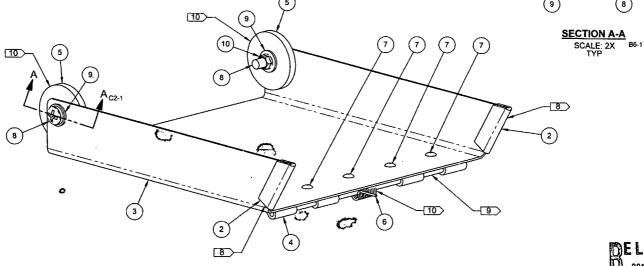
Rev	Date	Change	KJ/JLM	Approved
Α		New Issue	KO/JEW	

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COTY

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4008-041	AUX TANK FILLER SPLASH GUARD ASSEMBLY	JCA-M47-2-26
2	2	D3941-1	RUBBER CUSHION	
3	1	D4008-1	FUEL FILLER SPLASH GUARD CHANNEL	
4	1	D4008-5	HINGE	
5	2	D4008-7	WASHER	
6	1	D4008-9	SPRING	
7	5	MS20470AD3-3	RIVET	
8	2	MS35206S245	SCREW	
9	6	NAS1149DN832J	WASHER	
10	2	MS21042L08	NUT	

SUBJECT TO AMISNE AT THE WITHOUT NOTICE WORK ORDER





D4008-041 AUX TANK FILLER SPLASH GUARD ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4008-041" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT 0.15 INC

7) WEIGHT: 0.15 lbs

7) WEIGHT. 13 IOS 8) ATTACH D3941-1 RUBBER CUSHION USING SILICONE ADHESIVE, TRIM TO FIT, AFTER POWDER COAT 9) MASK HINGE PIN AREA BEFORE POWDER COAT 10) INSTALL D4008-7 WASHER AND D4008-9 SPRING AFTER POWDER COAT

Α	NEW IS	SSUE		1	10.02.05
REV.			DESCRIPTION	BY	DATE
DESIG DRAW				ROSPACE (, ONTARIO, CAN	
CHECK		CB	DRAWING NO.		REV. A
MFG. A	PPR.	E.	D4008		SHEET 1 OF 10
APPRO	OVED	140	TITLE		SCALE
DE API	PR.		SPLASH GUAR	D	NTS
DATE 10.02.05			THIS DOCUMENT IS PRIVATE AND CONFIDENTIA HOT TO BE USED FOR ANY PURPOSE OR COP		ESS CONDITION THAT IT IS THIER PERSON WITHOUT

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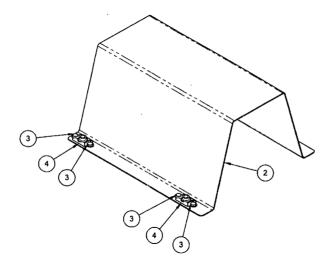
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W/O:			W	ORK ORDER CH	ANGES					
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No):	PAR #:	Fault Cat	tegory:	NC	R: Yes	No DQ	A:	Date:	
		esolution:								
NCR:			WORK ORI	DER NON-CONFO	RMANCE	(NCF	R)			
DATE	STEP	Description of NC	Initial			Section B		Verification	Approval	Approval
	1	Section A	Chief Eng	Action Descrip		Date	Sect	ion C	Chief Eng	QC Inspector
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		/	6 . 5	i , 4		
ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER		
1	х	D4008-043	FUEL PUMP SPLASH GUARD ASSEMBLY	JCA-M47-2-29		
2	1	D4008-3	FUEL PUMP SPLASH GUARD COVER			
3	8	MS20426AD3-3	RIVET			
4	4	MS21059L08	NUT PLATE			



D4008-043 FUEL PUMP SPLASH GUARD ASSEMBLY

W/0 59489

2

NOTES:
1) MATERIAL:
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4008-043" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.46 lbs

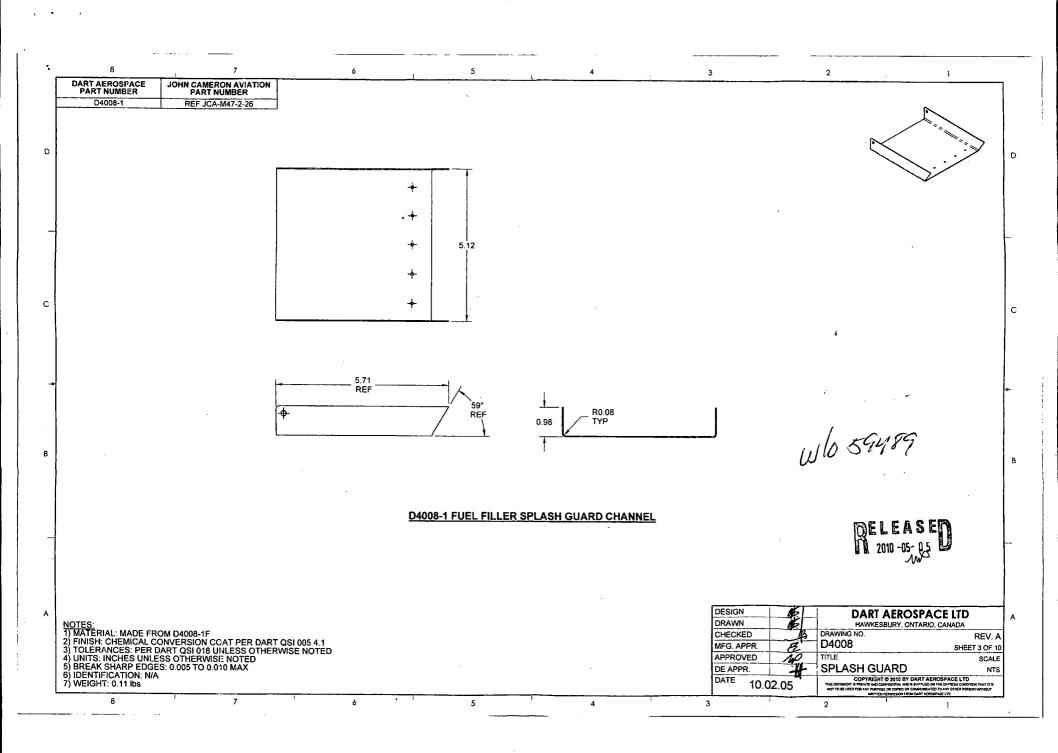
DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4008 MFG. APPR. SHEET 2 OF 10 APPROVED TITLE SPLASH GUARD DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
IT IS PRIVATE AND COMPRESS CONDITION OF PRIVATE AND COMPRESS CONDITION. DATE 10.02.05

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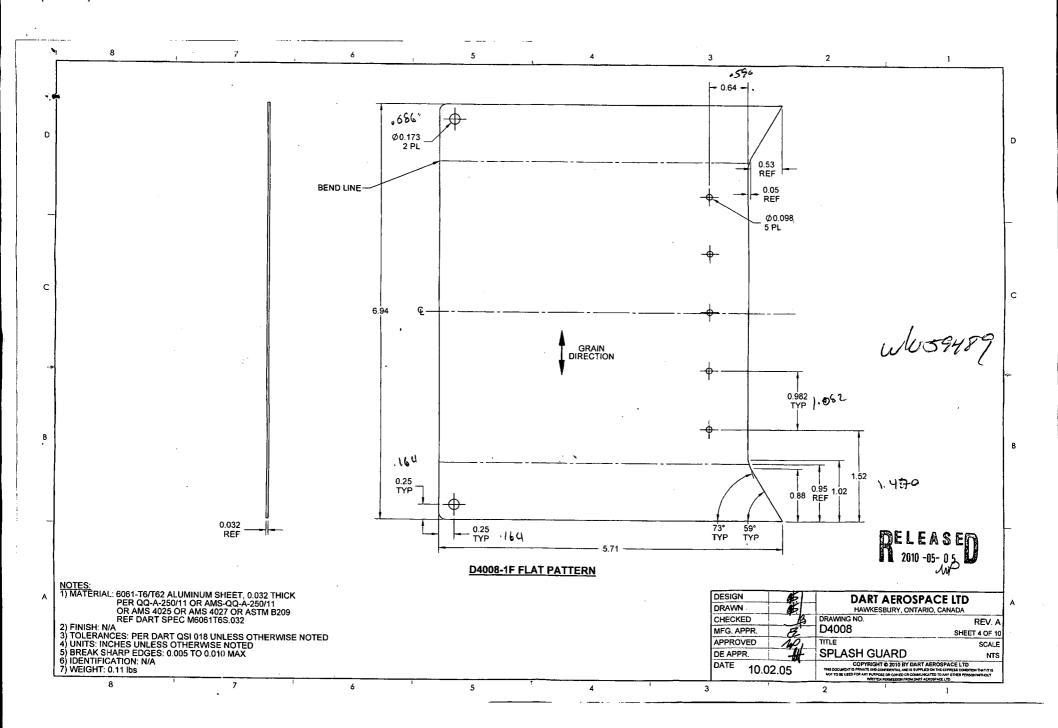
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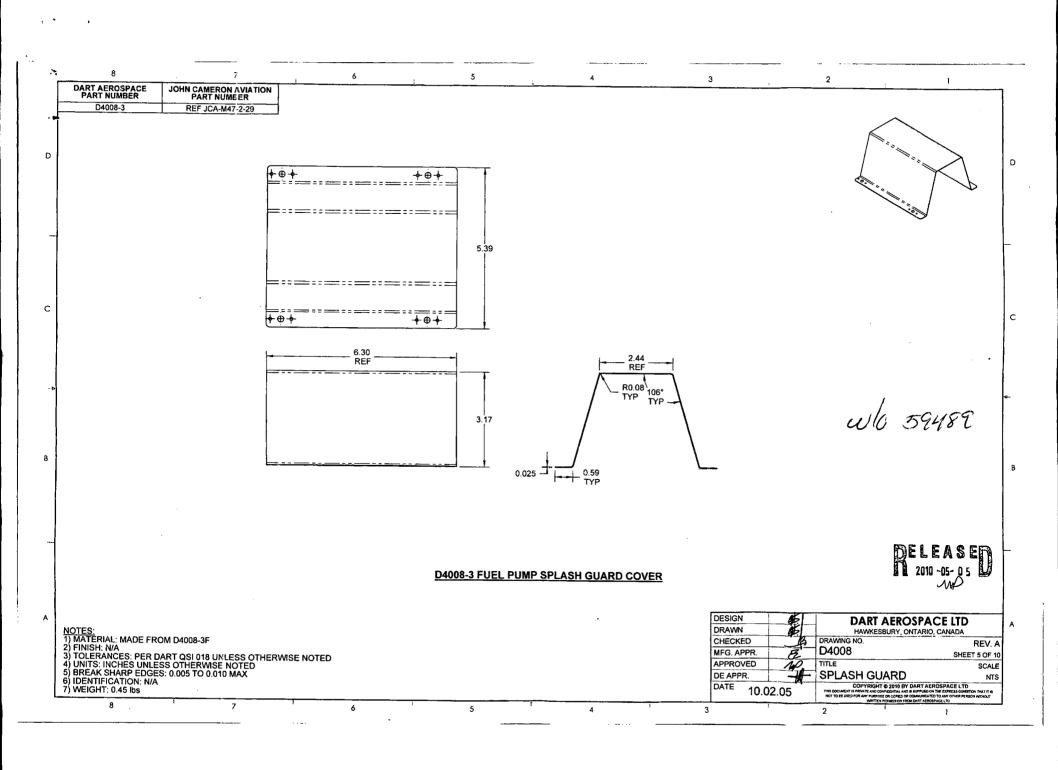
W/O:			W	ORK ORDER CHANG	ES	<u>-</u>			 	
DATE	STEP	PRO	OCEDURE CH	ANGE	By Date			Date Qty Approval Chief Eng / Prod Mgr		
Part No		DAD #	Fault Cat		NCD: V	. N.	DO 4		D -4	
r art ivo		PAR #: esolution:								
NCR:				ER NON-CONFORMA					Dutc	
DATE	STEP	Description of NC		tion B Verific			ation	Approval	Approval	
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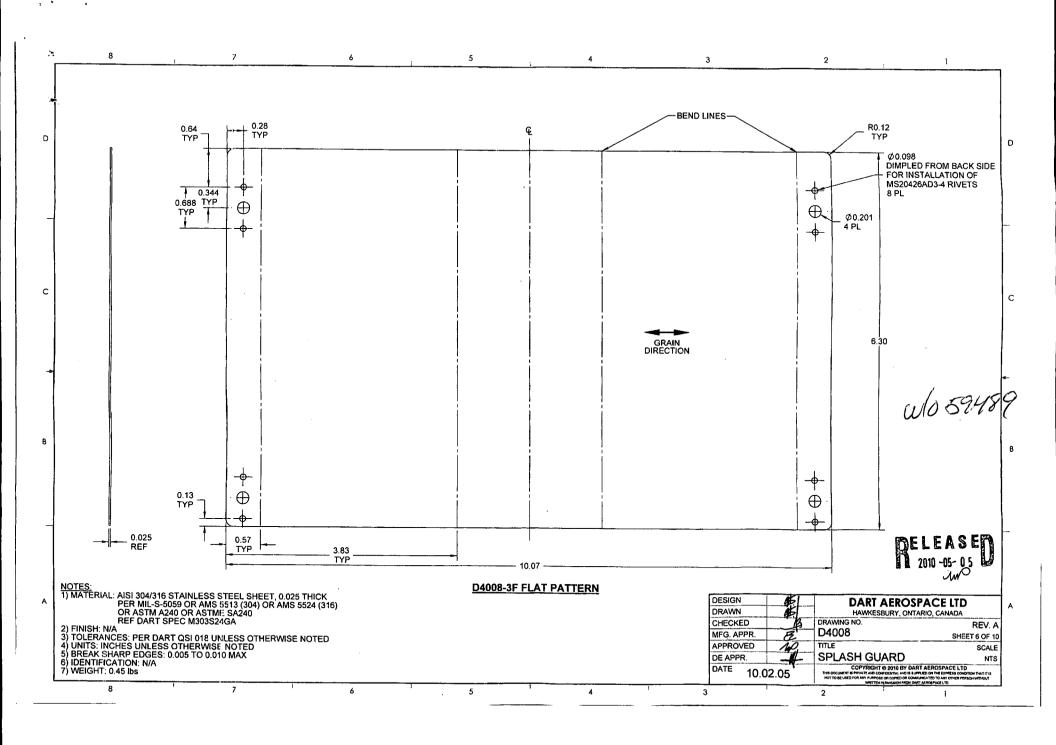
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W/O:			V	VORK OR	DER CHAN	GES					
DATE	STEP	PRO	OCEDURE CH	IANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No);	PAR #:	Fault Ca	tegory:		NC	R: Yes	No DQ	A:	_ Date: _	
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NCR:			WORK OR	DER NON	N-CONFORM	MANCE	(NCR	-			
DATE	STEP Description of NO		Corrective Action			ection B	Verific	cation	Approval	Approval	
	0121	Section A	Initial Chief Eng	Acti	ion Description Chief Eng) 	Sign & Date		on C	Chief Eng	QC Inspector
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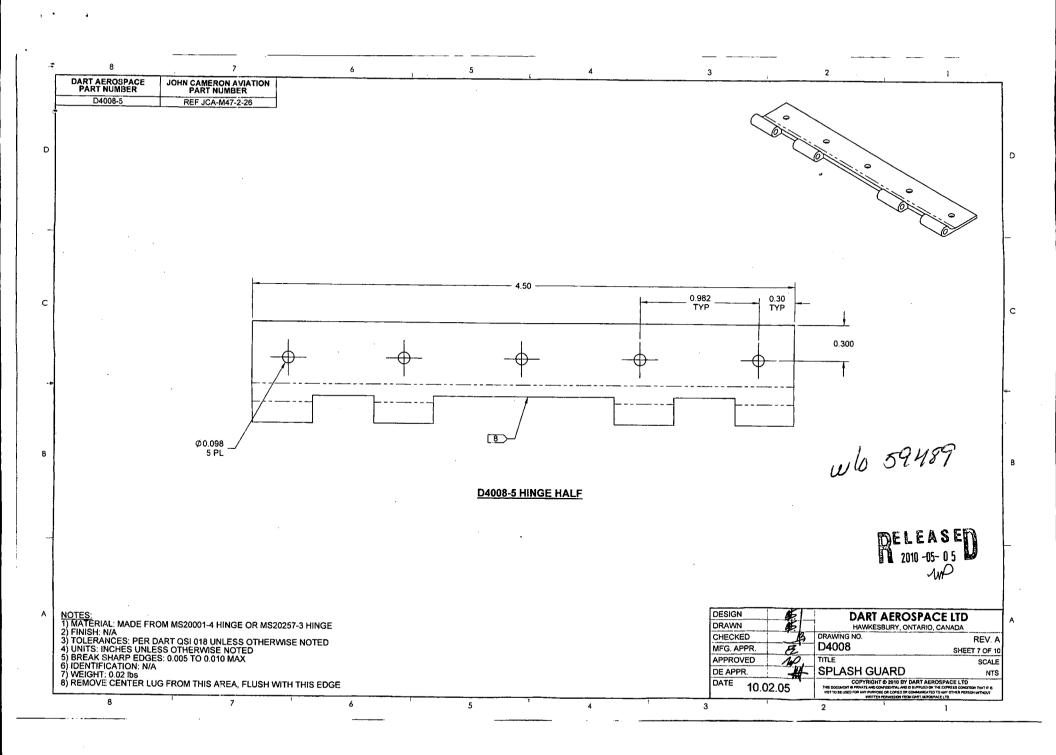
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5 3 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D4008-7 REF JCA-M47-2-26 D -- 0.125 ---Ø0.18 w/o 59489. **D4008-7 WASHER** DESIGN NOTES:
1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, Ø 1.00 ROUND BAR, BLACK
REF DART SPEC M-DELRIN-R1.000 DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REF DART SPEC M-DELRIN-R1.000

2) FINISH: NIA

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.00 lbs REV. A D4008 MFG. APPR. SHEET 8 OF 10 APPROVED TITLE SCALE SPLASH GUARD DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD

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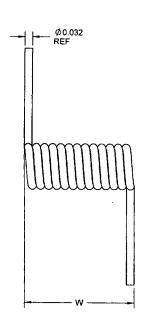
DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D4008-9 REF JCA-M47-2-26

SPECIFICATION CONTROL DRAWING

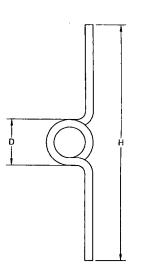
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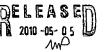


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W/059489

						
DART P/N	SUPPLIER	SUPPLIER P/N	WIDTH "W"	HEIGHT "H"	DIAMETER "D"	MATERIAL
D4008-9	VICTORY SPRING	N/A	0.46	0.99	0.19	STAINLESS STEEL SPRING WIRE
D4008-9	BELL HELICOPTER	206-031-140-001	0.46	0.99	0.19	STAINLESS STEEL SPRING WIRE

D4008-X SPRING



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NOTES:
1) MATERIAL: T301 OR 304 STAINLESS STEEL SPRING WIRE Ø0.032 PER ASTM A313
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE: NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.00 lbs

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DESIGN DRAWN CHECKED MFG. APPR. APPROVED DE APPR. DATE 10.02.05

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. A D4008 SHEET 9 OF 10 TITLE SCALE SPLASH GUARD NTS

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5 3 2 D 4.50 C С Wh 59489 0.51 TYP **D4008-11 TANK HINGE HALF** DESIGN DART AEROSPACE LTD NOTES:
1) MATERIAL: MADE FROM MS20001-4 HINGE OR MS20257-3 HINGE
2) FINISH: NIA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: STOCK AS D4008-11
7) WEIGHT: 0.02 lbs DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4008 MFG. APPR. SHEET 10 OF 10 APPROVED TITLE SCALE SPLASH GUARD DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
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